



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-9
Job Sheet 173102



Part No: D4021-9

Job Qty: 100 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 3/1/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B SHEET 3 IPP REV:A NEW ISSUE 09-11-23 JLM VERIFIED BY:DD IPP Rev:B as per dwg REV.A
DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		2/28/18	0.00	0.00	Start Up Machining-2	mm	JB 18-02-26
100	Hardinge	100 pcs		3/1/18	0.00	5.43	Hardinge	1	JB 18-02-26
120	QC	100 pcs		3/1/18	0.00	0.00	QC8		mm 18/02/27
130	Packaging	100 pcs		3/1/18	0.00	0.00	Packaging3-2		D.M.L 18/2/27
140	QC21-SA	100 Ea		3/1/18	0.00	0.00	QC21		

Part Op **100** - TURN AS PER FOLIO FA 868 AND DWG D4021 DWG REV: FOLIO REV:
Descriptions: ***MACHINE TO .375" MAX OD ***

130 - LOCATION: WA004

FEB 27 2018

DAS
21
9-00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	8.3000 ft (.083 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	8	17	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
2	Bushing	0.380Inches ± 0.030	0.410 0.350		
3	Bushing	0.750Inches ± 0.030	0.780 0.720		

Plex 2/26/18 10:15 AM dart.lacelle.linda

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: Date:

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐			
Date : _____										MRB (QSI042) Approval	
_____										_____	
_____										Completed By	
_____										Lead hand / Supervisor Approval Verification	
_____										QC / QA Coordinator Approval	
DART AEROSPACE 1270 Aberdeen Street Hamilton, ON L8A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaero.com Container No: S045647 Part: D4021 - 9 Job No: 173102 Serial No/Batch: S045647 Revision: D4021 Inspector: Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence											
OTHER : _____											